



PETRO-THERM™ HEAT TRANSFER OIL

Introduction

Petro-Therm™ is a heat transfer oil developed for use in non-pressurized, liquid phase heat transfer systems operating at bulk fluid temperatures up to 315°C (599°F). It is specifically formulated to provide long service life and excellent thermal efficiency in a variety of industrial applications while resisting oxidative and thermal degradation.

Features and Benefits

- **Excellent thermal stability**
 - Resists high temperature degradation
 - Long fluid life
 - Low fluid make-up
 - Minimizes sludge and coke formation
 - Helps to lower maintenance costs
- **Good physical properties at an economical price**
 - High thermal efficiency over a wide temperature range
 - Easy system start-up
 - Low vapour pressure
 - Resists corrosion
 - Not considered a toxic* substance according to OSHA (United States), WHMIS (Canada) and DPD (Europe) criteria.

Applications

Petro-Therm is recommended for use in non-pressurized, liquid phase, closed heat transfer systems operating with bulk fluid temperatures up to 315°C (599°F). Petro-Therm will give long, economical service in various industrial process applications such as asphalt plants, marine, wood processing, dry kilns and institutional laundry and heating. To inquire on a specific application or for technical service advice, contact your Petro-Canada representative.

Service Life

Petro-Therm has been designed to provide long service life under normal operating conditions up to the fluid's maximum recommended temperature. However, actual fluid life is dependent upon system design and maintenance practices. It is recommended that the oil's condition be monitored on a regular basis as the rate of change of physical characteristics is more significant than the actual values.

Disposal

Used Petro-Therm may be responsibly disposed in the following ways**:

- through re-sale to used oil recycling companies
- in some jurisdictions, combined with BTU recovery systems

The empty drums are readily accepted by drum reconditioners.

What is the HT difference?

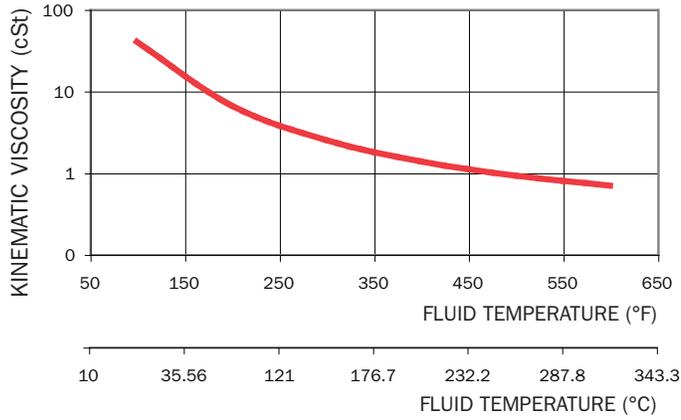
Petro-Canada Lubricants starts with the HT purity process to produce water-white, 99.9% pure base oils. The result is a range of lubricants, specialty fluids and greases that deliver maximum performance for our customers.



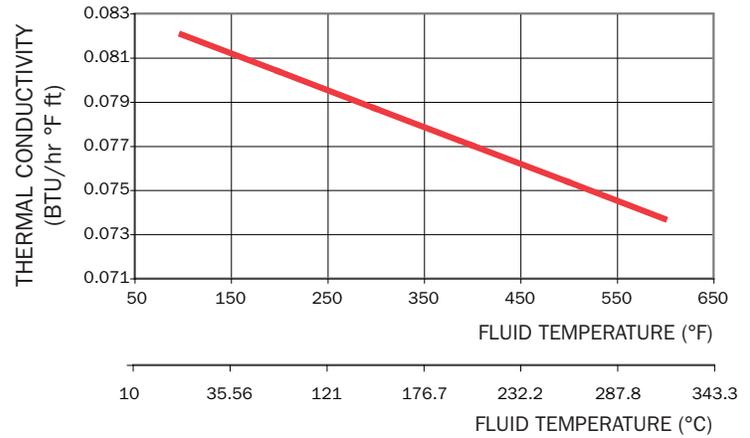
* non-toxic defined as non-controlled under WHMIS, non-hazardous under OSHA and non-dangerous under DPD.

** Check with your federal, state, provincial and/or local laws and regulations to ensure that any transport and disposal practice is in compliance.

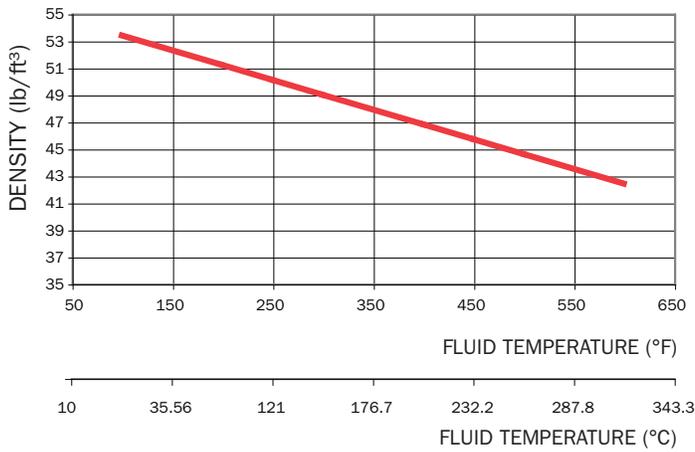
**PLOT OF KINEMATIC VISCOSITY
VS
TEMPERATURE FOR PETRO-THERM**



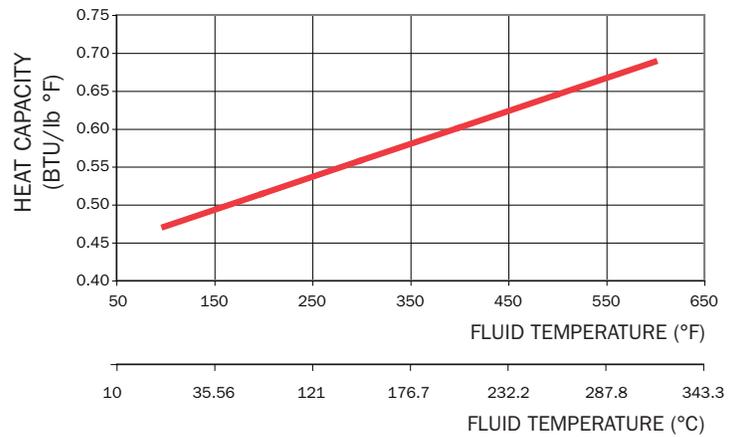
**PLOT OF THERMAL CONDUCTIVITY
VS
TEMPERATURE FOR PETRO-THERM**



**PLOT OF CHANGE IN DENSITY
VS
TEMPERATURE FOR PETRO-THERM**



**PLOT OF HEAT CAPACITY
VS
TEMPERATURE FOR PETRO-THERM**



Thermal Data

PROPERTY	TEMPERATURE			
	15°C (59°F)	38°C (100°F)	260°C (500°F)	316°C (600°F)
Density, kg/L (lb/ft ³)	0.869 (54.3)	0.855 (53.4)	0.714 (44.6)	0.679 (42.4)
Thermal Conductivity, W/m.K (Btu/hr.°F.ft)	0.143 (0.083)	0.142 (0.082)	0.130 (0.075)	0.128 (0.074)
Heat Capacity, kJ/kg.K (Btu/lb.°F)	1.89 (0.45)	1.97 (0.47)	2.69 (0.64)	2.88 (0.69)
Vapour Pressure, kPa (psia)	0.00 (0.00)	0.00 (0.00)	2.65 (0.39)	11.44 (1.64)

Typical Performance Data

PROPERTY	TEST METHOD	PETRO-THERM
Colour	ASTM D1500	< 0.5
Pour Point, °C (°F)	ASTM D5950	-18 (0)
Flash Point, COC, °C (°F)	ASTM D92	200 (392)
Fire Point, °C (°F)	ASTM D92	245 (473)
Autoignition Temperature, °C (°F)	ASTM E659	351 (664)
Viscosity, cSt at 40°C (104°F)	ASTM D445	35.8
cSt at 100°C (212°F)		5.7
cSt at 316°C (600°F)		0.7
Average Molecular Weight		379
Neutralization Value, TAN, mg/KOH/g	ASTM D664	< 0.1
Sulfur by XRF, wt%	ASTM D4294	0.0326
Conradson Carbon Residue, wt%	ASTM D189	0.03
Coefficient of Thermal Expansion, %/°C (%/°F)		0.0932 (0.0518)
Distillation Range, °C (°F)	ASTM D2887	
10%		376 (708)
50%		428 (802)
90%		476 (888)

To order product or to learn more about how Petro-Canada Lubricants
can help your business visit: lubricants.petro-canada.com
or contact us at: lubecsr@petrocanadalsp.com



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